

D3011-1 RAPPEL SLIDE BAR

RELEASED

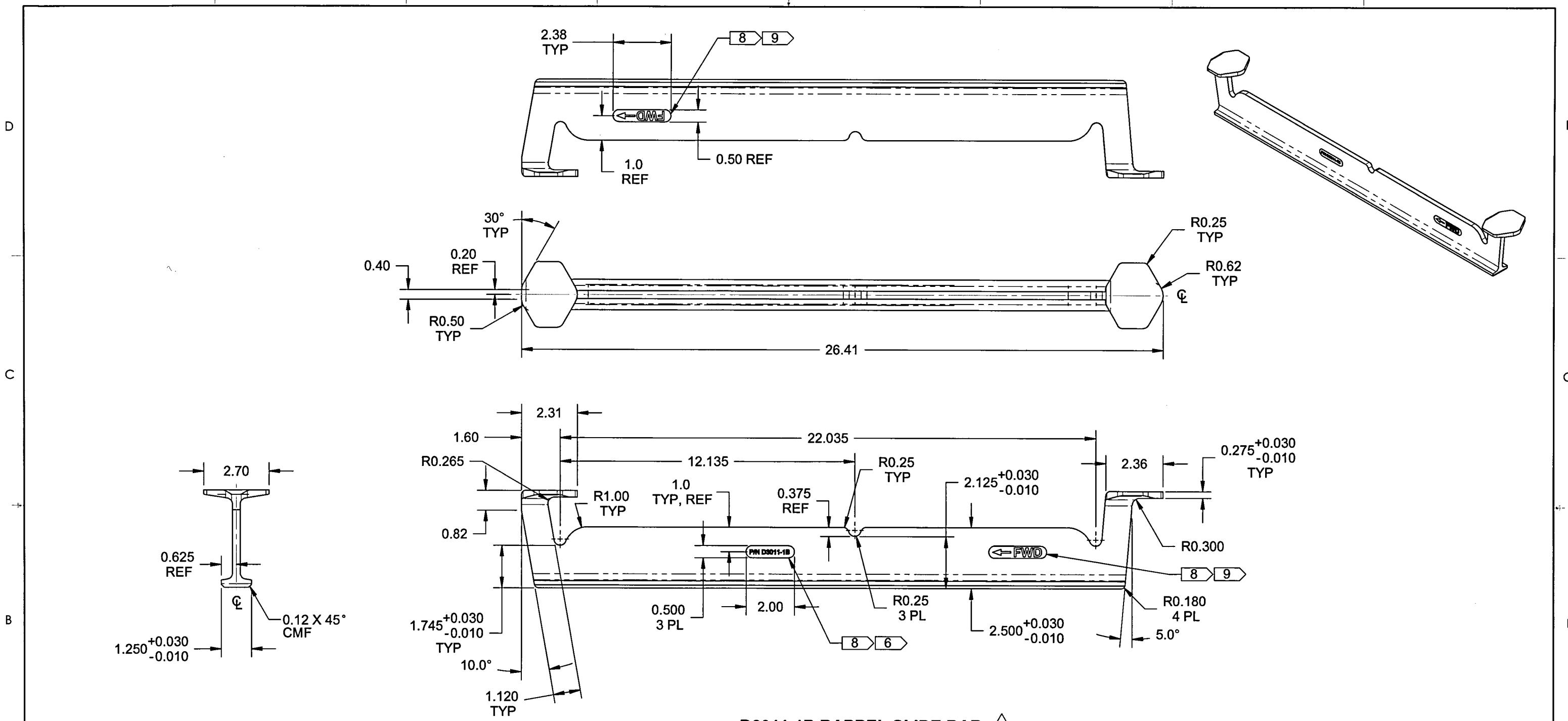
2018 OCT 22
ECN 18-816

NOTES:

- 1) MATERIAL: MANUFACTURE FROM D6202-027 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE P/N "D3011-1" IN THIS AREA AS SHOWN (NEAR SIDE ONLY) PER QSI 044 6.3
USING 0.19 HIGH LETTERS TO MAX DEPTH OF 0.015 WITH A MIN RADIUS TOOL OF 0.015
- 7) WEIGHT: 3.01 lbs
- 8) SPOT FACE MAX DEPTH OF 0.010 PRIOR TO MARKING
- 9) ENGRAVE "FWD" IN THIS AREA AS SHOWN USING 0.38 HIGH LETTERS TO MAX DEPTH OF 0.015 WITH MIN TOOL RADIUS OF 0.015
- 10) LPI PER ASTM 1417 LEVEL 2 OR EDDY CURRENT BY AN NAS 410 LEVEL 2 MINIMUM CERTIFIED/QUALIFIED PERSONNEL.
- 11) ENSURE SURFACES ARE SMOOTH, BUFF ALL NICKS/SCRATCHES/GOUGES AS REQUIRED.

APPROVED

D	ADDED -1B (ZN B4-2); REVISE -1 NOTE 2/6/9 TO CURRENT STANDARD; REF CIR 18-122	RF	18.09.17
C	ADDED NOTE 11 AND EDDY CURRENT OPTION NOTE 10	SFM	13.05.13
B	UPDATE TO CURRENT STANDARDS; ADD NOTE 8; ADD SPOT FACE (ZN B2-1, B4-1 & D5-1); ADD DIMENSIONS (ZN B3-1, B4-1 & C5-1); 26.41 WAS 26.32 (ZN C4-1); 2.70 WAS 2.700 (ZN B7-1); ADD (+0.030/-0.010) TOLERANCES; ADD LPI (ZN A8-1)	RF	09.07.24
A	NEW ISSUE	CP	01.03.29
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	WK	DRAWING NO.	REV. D
MFG. APPR.	JFS	D3011	SHEET 1 OF 2
APPROVED	VS	TITLE	SCALE
DE APPR.	CP	RAPPEL SLIDE BAR	NTS
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D3011-1B RAPPEL SLIDE BAR

RELEASED

2018 OCT 22

NOTES:

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- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE P/N "D3011-1B" IN THIS AREA AS SHOWN (NEAR SIDE ONLY) PER QSI 044 6.3
USING 0.19 HIGH LETTERS TO MAX DEPTH OF 0.015 WITH A MIN RADIUS TOOL OF 0.015
- 7) WEIGHT: 3.01 lbs
- 8) SPOT FACE MAX DEPTH OF 0.010 PRIOR TO MARKING
- 9) ENGRAVE "FWD" IN THIS AREA AS SHOWN USING 0.38 HIGH LETTERS TO MAX DEPTH OF 0.015 WITH MIN TOOL RADIUS OF 0.015
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APPROVED

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MFG. APPR.	JFS	D3011	
APPROVED	VS	REV. D	
DE APPR.	CP	SHEET 2 OF 2	
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		RAPPEL SLIDE BAR	
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